

Work Order ID 67308-1

Tuesday, March 15, 2011 9:19:26 AM

SPLIT-1



Page 1

Item ID: D4202-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 3/15/2011

Start Qty: 200.00

25



Cust Item ID:

Required Date: 3/15/2011

Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4202

A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FB015  
FOLIO REV: \_\_\_\_\_  
DWG REV: \_\_\_\_\_

SA 11/3/15

25 ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 11/3/15

25 ✓

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 11-3-15

# Work Order ID 67308

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Item ID: D4202-1

Accept



Setup Start



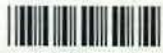
Revision ID:

Stop



Item Name: Spacer

Start Date: 3/15/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 3/15/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: LG

0.00

Memo

0.00

\*\*\*STOCK IN SKIDTUBE CELL\*\*\*

BE (25) BE 11/03/15

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/3/15

MF

11-03-75

# Picklist Print

Tuesday, March 15, 2011 9:19:23 AM

Page 1

Work Order ID: 67308

Parent Item: D4202-1

Parent Item Name: Spacer



Start Date: 3/15/2011

Required Date: 3/15/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP REV:A NEW ISSUE 10-12-07 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.500W.058		Purchased	No			100	f	138.5000	0.35	73.68421			
--------------------	--	-----------	----	--	--	-----	---	----------	------	----------	--	--	--



6061-T6 RD Tube .500 x.058W



10/3/15

049W

Location

Loc Qty

Loc Code

MAT

138.5

114812

8.5

117084

130

114812

10 RL

Ø0.500

Ø0.384  
REF

0.058

0.049

Ø.402

4.145<sup>+0.030</sup>  
-0.010

D4202-1 SPACER

RELEASE  
2010-11-18  
MP

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM TUBING PER WW-T-700/6, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8  
REF DART SPEC M6061T6T0.500W.558
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

A		NEW ISSUE		CP	10.09.22
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D4202		SHEET 1 OF 1	
APPROVED		TITLE		SCALE	
DE APPR.		SPACER		NTS	
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